STRUCTURAL DYNAMICS AND ATTITUDE CONTROL STUDY OF EARLY MANNED CAPABILITY SPACE STATION CONFIGURATIONS

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BY

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ON THE COVER PAGE THE NAME "BEN K. WADA" SHOULD BE ADDED AS AN AUTHOR OF THE REPORT.

ON BIBLIOGRAPHIC PAGE, ITEM 15, ADD "BEN K. WADA, JET PROPULSION LABORATORY, PASADENA, CA"

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Nomenclature

ACS Attitude Control System

CETF Critical Evaluation Task Force CMG Control Moment Gyro

ESA European Space Agency
EVA Extra-Vehicular Activity

HAB Module Habitation Module

JEM Japanese Experiment Module

LAB Module Laboratory Module Logistics Module

MSC Mobile Servicing Center
PV Photo-Voltaic Module
RCS Reaction Control System
SD Solar Dynamic Power Module

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1.0 Introduction

The space station Critical Evaluation Task Force (CETF) which met at the Langley Research Center August 23 through September 12, 1986, identified alternate options to the then-baselined Initial Operating Capacity (IOC) space station and its assembly sequence. Critical evaluation factors included the amount of EVA required for assembly and maintenance of the station, launch capacity of the shuttle fleet assembly sequence of the baseline configuration, any resultant impact of alternate options to the utilization of the station and on international partners, and overall technical performance and integrity of the station.

For the analysis described herein, five representative configurations were selected from the various alternatives presented to the CETF, and were examined to determine their vibration and attitude control characteristics. These five represented a version of the currently baselined dual keel as well as four intermediate stages of assembly. Thus, the analysis shows the changes that are likely to occur in the characteristics of the system as the station progresses from a simple boom structure to a mature dual keel.

The purpose of this report is to describe the models which were developed and the results of the vibration and attitude control analyses.

2.0 Selected Configurations

Because of the time constraints imposed by the CETF, completion of this study required that the configurations to be modelled and analyzed be selected prior to the task force finalizing the details of its recommended options (see reference 1)*. The configurations presented herein, though not identical to the specific option recommended by the CETF, are sufficiently representative for the purpose of vibration and attitude control analysis. Where a specific modelling decision was required, it was done to produce a conservative result. The configurations studied in this report are summarized below.

Configuration A (Boom with Photo-Voltaic power):

The major components of this configuration appear in table 1 and can be seen on figure 1. It was evaluated to determine its vibration modes with and without the shuttle attached. When the structure is attached to the orbiter payload bay, the situation is representative of the final stages of the second assembly flight as described in reference 1.

The primary concern of this analysis relates to orbiter payload requirements and orbiter attitude control with a large truss structure attached (See Ref. 2 for a similar analysis).

* The CETF produced no referencable documentation. Most of the CETF results have been baselined by the space station program and incorporated into the appropriate places in the documentation tree. Reference a is one example of this process.

Configuration B (Boom with PV and U.S. Modules):

The components of this configuration are shown in table 1 and the complete configuration appears on figure 2. It corresponds approximately to the configuration that would be achieved after the seventh flight of the assembly sequence recommended by the CETF.

Configuration C (Configuration B with MSC and Solar Dynamic Power):

Configuration C contains the components shown in table 1, and appears as shown on figure 3. It corresponds approximately to the configuration which results from nine flights of the recommended CETF assembly sequence.

Configuration D (Configuration C with ESA and JEM Modules):

This configuration is identical to configuration C except for the addition of the international modules. Table 1 and figure 4 show its major components. Configuration D corresponds approximately to the result of eleven flights of the recommended CETF assembly sequence.

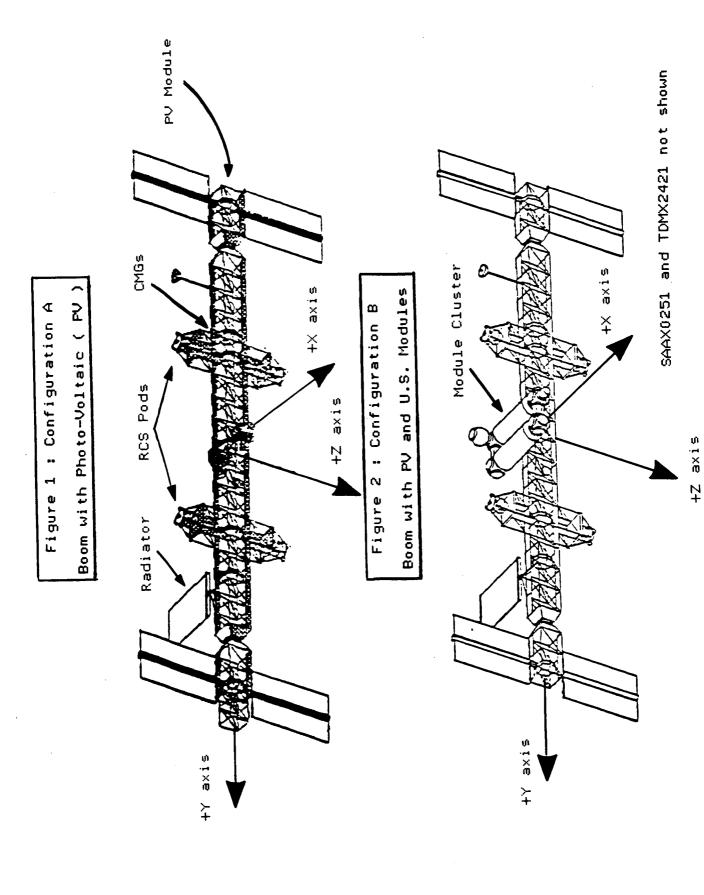
Configuration E (Reference Dual Keel) :

Configuration E includes all the major components in table 1 and is shown on figure 5. It closely resembles the dual keel configuration which served as the initial reference for the CETF activity, and is also highly representative of the final dual keel configuration which would result from sixteen flights of the assembly sequence recommended by the CETF. However, configuration E, like the initial reference configuration, includes a back porch, whereas the final CETF dual keel did not. While the presence of a back porch produces a stiffer structure, the overall characteristics are similar enough to those of the final CETF configuration that the results are valid and meaningful.

Table 1: Major Components of each Configuration

· 		Co	onfiguratio	n	
	A 	В	C	D 	E
 PV Module	! × !	×	 X	 	×
4 RCS Pods (8420 1bf)	× ;	×	×	×	X
Radiator (4940 1bf)	× '	X	 X 		X
Module Cluster (12900 lbf)		×	' X 	 	X
SAAX0251 (939 1bf)]	×		×	×
TDMX2421 (4020 1bf)	 	×	' × ' i	× ;	X
MSC (10800 lbf)			X	× 'i	×
Solar Dynamic Collectors (23350 lbf)			X	× 1	×
ESA Module (43000 1bf)			' ' 	×	×
JEM Module (66150 lbf)	 		'	×	X
Back Porch (1373 1bf)	 		'' ! !		×
Dual Keels					×

- Notes : 1. Configurations A and B have only one Radiator, while C, D, and E have two.
 - 2. The Module Cluster includes the US LAB and HAB modules, fore and aft nodes, 2 tunnels, a hyperbaric chamber, the LOG module, and one Cupola.



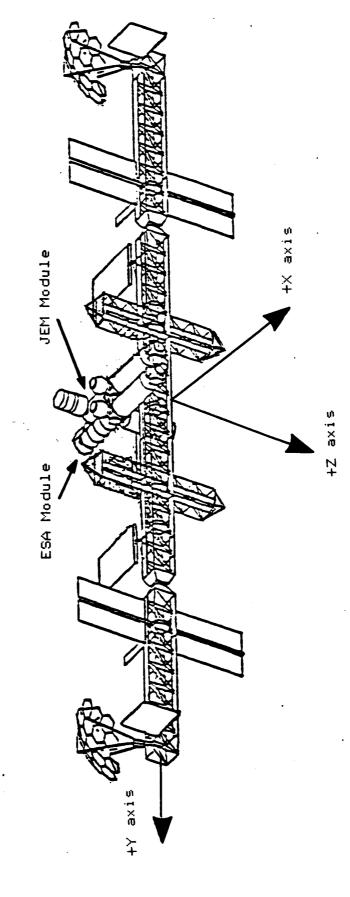
ORIGINAL PAGE IS OF POOR QUALITY Modules u.s. Configuration ø Dynamic Solar ო Figure Solar Dynamic Collector Boom with PU, +Y axis

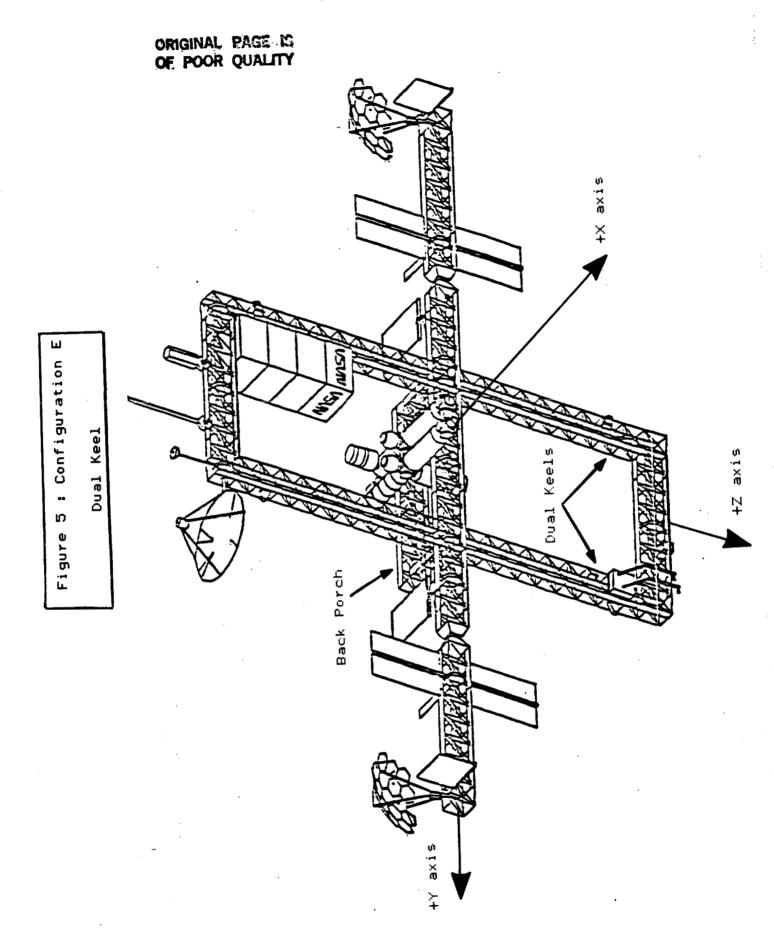
MSC not shown

+× axis

+Z axis

Boom with PV, Solar Dynamic, U.S. & Inter. Modules Figure 4 : Configuration D





3.0 Method of Analysis

The five CETF configurations described above were analyzed in two steps; the natural modes and frequencies of each configuration were determined, and the results were used to evaluate the relative controllability characteristics of configurations B, C, D, and E. The following sections describe the finite element models that were developed, as well as the specific approaches followed to determine the vibration and attitude control characteristics of each configuration.

3.1 Finite Element Models

Models of each of the five configurations were developed using the SUPERTAB finite element modelling package, and the vibration analysis was done with the MSC/NASTRAN finite element analysis program. Each model consisted of an appropriate number of truss bays, with truss members modelled as rods (axial stiffness only), and connected by pin joints which were modelled as lumped masses. The physical and material properties of the truss members represented the most up to date values available for actual proposed space station truss members.

Most of the payloads on each configuration were modeled as mass and inertia only and were put in the appropriate position on the structure as indicated by the preliminary information from the CETF activity. However, the US HAB and LAB modules, the international modules, the radiators, and the photo-voltaic booms were all modelled as beams with bending, torsional and axial stiffnesses accurately represented.

Because of the requirements of the CETF to re-evaluate previous decisions, it was necessary to determine the dynamic characteristics of the five configurations with both 5 meter and 9 foot truss bays (see references 3 and 4). However, because of the time constraints it was not possible to develop 9 foot versions of each model. Instead, in an effort to minimize the modelling effort and still produce meaningful results to support the CETF decision making process, each 5 meter model was modified to simulate the effective stiffness of an identical 9 foot model. This was accomplished by simply reducing the modulus of elasticity for each truss member by a reduction factor. The reduction factor for this process was calculated as follows:

5 meters = 16.404 ft

Reduction Factor = (9 ft / 16.404 ft) **2 = 0.301

Thus, by multiplying the modulus of each truss member by 0.301, the system would exhibit the approximate bending and torsional stiffness (though not the axial stiffness) of a 9 foot bay truss.

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3.2 Vibration Characteristics

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The aim of this analysis was to determine the changes in the natural vibration characteristics of the space station as it grows from a single truss boom to a complete dual keel configuration. It was also deemed necessary to re-evaluate the differences between 5 meter and 9 foot truss bays. Thus, modes and frequencies were obtained for each of five configurations with 5 meter bays, as well as with the equivalent stiffness of 9 foot bays as described above. In addition, modes and frequencies were calculated for configuration A with the shuttle attached to one end of the boom, in order to determine the characteristics of the system as the initial truss assembly procedure nears completion. In this case, the shuttle was modelled as mass and inertia only, and was rigidly attached to the end of the boom.

3.3 Attitude Control Characteristics

Analysis of attitude control followed the approach outlined in NASA TM 87679 (Ref.4). Configurations B through E were evaluated for controllability about each of their three axes. The attitude control loop is shown schematically in the block diagram of figure 6 (Fig. 21 of Ref. 4). As in Ref. 4, the dynamic response characteristics of the sensor package and the CMG's are not considered. Hence, the sensed attitude angles and rates are exact, and the control moments produced by the CMG's are exactly those commanded. The controller used here is the compensated proportional plus differential (PD) controller of Ref. 4. The form of this controller is defined by the transfer function

For the purposes of this study, the sensor was assumed to be co-located with the Control Moment Gyro (CMG).

The reader is referred to the section ATTITUDE CONTROL SYSTEM STUDY of reference 4 for a complete description of the attitude control analysis methodology. The subsection "Control Law Compensation" presents the compensated PD controller which was adapted for this study.

This controller was designed to give a bandwidth of 0.01Hz and 27.5% damping ratio. This was transfered to the present models by adjusting the gains of the controller of reference 4 in proportion to the moments of inertia of each configuration. Values of the K and K', the proportional and differential gains, and of p, the "break frequency" of the first-order lag, used in this study are given in table 2. It should be noted that for each configuration, identical gain values were used for both the 9 foot and 5 meter bay sizes. This was done because the method of simulating the stiffness of the 9 foot bay size did not alter the mass properties (see section 3.1). Modal damping of 0.5 percent was assumed for the space station truss structure.

Bode' plots constructed for each axis of each model were used to assess the relative stability characteristics of each configuration. The Bode' plots were constructed for the controller acting on the x-, y-, and z-axes of the space station, one at a time. No attempt was made to assess the effects of cross-axis coupling which may occur when the controllers act simultaneously. Similarly, no attempt was made to tune the controller of reference 4 to the present structures except for the proportional shift in gains already mentioned.

Table 2 : Controller Parameter Values

p = 0.0582

	 Feedback 	Gains Used in each	n Configuration
Configuration	Axis	K	K′
 B 	l X l Y l Z	 313,000. 33,900. 320,000.	 12,910,000.
	X		
C	X	1,138,000.	
	Y	45,900.	
	Z	1,136,000.	
D	X	1,147,000.	47,300,000.
	X	1,147,000.	47,300,000.
	Y	135,300.	5,580,000.
	Z	1,225,000.	50,500,000.
E E	I X I Y I Z	1,922,000. 915,000. 1,252,000.	79,300,000. 79,300,000. 37,700,000. 51,600,000.

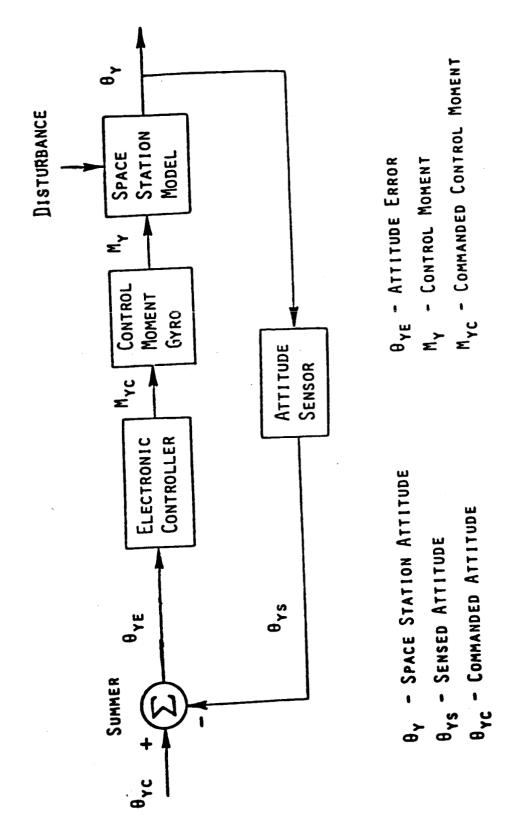


Figure 6: Block Diagram of Attitude Control System

4.0 Discussion of Results

4.1 Vibration Characteristics

Table 3 shows the frequency of the first bending mode of the space station boom for each of the assembly stages represented by configurations A - E. In each case, the first bending mode of the boom was the lowest true structural mode for the system, though in some instances there were various appendage modes (such as bending and torsion of the solar arrays) which appeared at lower frequencies. The results shown in table 3 provide a good summary of the effects of adding truss and payloads to the station, as well as the differences between 5 meter and 9 foot truss bays.

As expected, the addition of large masses such as the shuttle, solar dynamic collectors, and US and international modules to the structure, decreased the frequency significantly. It was only configuration E, the reference dual keel, which showed an increase in boom bending frequency from the previous configuration. Also as expected, the structures with 5 meter bays exhibited a significantly higher frequency than the structures with the equivalent stiffness of 9 foot bays.

Appendices A - E contain tables of mass properties, descriptions of various vibration modes, and plots of representative modes shapes for each of the five configurations.

4.2 Attitude Control Characteristics

The open loop gain -vs- frequency portion of the Bode' plots for configurations B through E are presented in appendices B through E respectively. Results are presented for both 9 foot and 5 meter truss bay sizes in figures 1a and 1b of each of these appendices. Although Bode' analyses were completed for each control axis of each configuration, only the X-axis results are presented because the gain margins for the X-axis controllers were consistently lower than for the other axes (see table 4). Minimum gain margins for the X-axis controllers were consistently associated with the first structural mode of each configuration.

All configurations and truss bay sizes exhibited positive gain margins. However, the 5 meter bay size structure consistently exhibited positive gain margins approximately 10 dB higher than the 9 foot bay size.

In summary, .01 bandwidth compensated proportional plus differential controllers exhibited stable performance on all axes of all truss bay sizes of all configurations. The 5 meter bay size structure is more attractive, however, because of its inherently higher stiffness and higher gain margins.

Table 3: First Boom Bending Frequency for Each Configuration.

	1st Boom Bendin	g Frequency (Hz)	1
 Configuration 	5 Meter	9 Foot 	Total Wt. (1bf)
 A	0.60	0.29	62,700 62,700
A w/Shuttle	0.44	 0.24 	
l l B	0.46	0.24	1 209,000 1
C	0.18	0.10	251,000 251,000
D D	0.17	0.10	 367,000
E	0.22	0.13	

Note: Shuttle weight = 235,000 lbf

Table 4: Gain Margins and Associated Frequencies for each Configuration

· 	9 1	Foot Bay S	ize	 5 Me 	eter Bay Si:	ze
 Configuration 	×	Y	Z	 × 	 	Z
 B : Boom w/PV & US Modules	22 dB 0.24 Hz	•	 23 dB 0.24 Hz	 30 dB 0.46 Hz	 43 dB 1.44 Hz	33 dB 0.60 Hz
 C : Boom w/PV, SD & US Mods 	 10 dB 0.10 Hz		 13 dB 0.10 Hz 		 31 dB 0.24 Hz 	 25 dB 0.18 Hz
D : Boom w/PV, SD, US, & Inter. Modules				21 dB 21 dB 0.17 Hz 	 30 dB 0.17 Hz 	22 dB 0.17 Hz
 E : Reference Dual Keel	17 dB 0.13 Hz	 18 dB 0.19 Hz	 20 dB 0.14 Hz	 26 dB 0.22 Hz	 30 dB 0.33 Hz	29 dB 0.23 Hz

Notes: 1. Gain Margins correspond to a 0.01 Hz bandwidth and a 27.5% damping ratio.

^{2.} This analysis was not performed for configuration A (Boom w/PV).

See appendices B, C, D, and E for the minimum gain margin Bode plots and associated mode shape plots.

5.0 Concluding Remarks

Vibration and attitude control analyses of several stages during buildup of an IOC space station were conducted. Both 9 foot and 5 meter truss bay sizes were investigated. All configurations analyzed were stable; however, the 5 meter truss bay size structure exhibited superior stability characteristics.

6.0 References

- Program Definition and Program Requirements Document, JSC 30000, Section 3: Space Station Systems Requirements Revision C, December 1986.
- Kaszubowski, M.; Raney, J. P.: "Analysis of The Effects of Firing Orbiter Primary Reaction Control System Jets with an Attached Truss Structure", NASA Technical Memorandum 89031, August, 1986.
- 3. Housner, Jerrold M.; "Structural Dynamics Model and Response of the Deployable Reference Configuration Space Station", NASA Technical Memorandum 86386, May 1985.
- Young, John W.; Lallman, Frederick J.; Cooper, Paul A.; Giesy, Daniel P.: "Control/Structures Interaction Study of Two 300 KW Dual-Keel Space Station Concepts", NASA Technical Memorandum 87679, May, 1986.

APPENDIX A

Configuration A : Boom with Photo-voltaic

- 1. Table A-1 : Mass properties
- 2. Table A-2: List of frequencies for Configuration A
- 3. Table A-3 : List of frequencies for Configuration A with shuttle attached
- 4. Selected mode shapes

Table A-1 : Mass Properties for Configuration A (Boom with Photo-Voltaic)

	 Va.	lue
Property	Configuration A	 Configuration A w/shuttle Attached
Total Weight (1bf)	6.27 × 10**4	2.98 X 10**5
X c.g. (in)	 -22.0 	-5.0
Y c.g. (in)	120.0	 1910.0
Z c.g. (in)	-9.0	 -2.0
Ixx (in-1bf-s**2)	1 1.25 × 10**11	 3.84 × 10**11
 	 -1.73 × 10**9	 7.84 × 10**9
Iyy (in-1bf-s**2)	3.47 × 10**11	 3.85 × 10**11
lyz (in~1bf~s**2)	2.33 X 10**9) 2.43 × 10**9
Ixz (in-lbf-s**2)	 -5.93 × 10**9	3.80 × 10**9
 	 1.24 × 10**11 	 4.13 × 10**11

Notes: 1. C.G. measured from middle of center bay

2. Inertias taken about C.G.

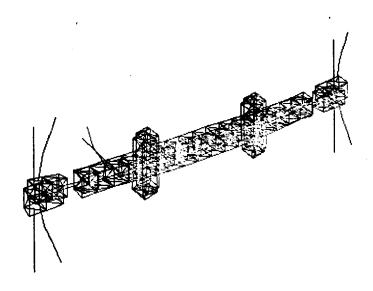
TABLE A-2: CONFIGURATION A

BOOM W/PV

•	9 F00T	1	5 METER	ER
MODE DESCRIPTION	MODE NUMBER(S)	FREQ. (HZ)	FREQ. (HZ) MODE NUMBER(S)	FREQ. (HZ)
RIGID BODY	1-6	0.0	1-6	0.0
APPENDAGE MODES	10, 12-15	0.22-0.23 0.32-0.36	7-16 19-20	0.22-0.40
COUPLED BENDING (+X,-Z)	* 6	0.29	18	0.73
COUPLED BENDING (+X,+Z)	11	0.33	17*	0.601
BENDING IN Z ONLY	16	0.38	1	1
BENDING IN X ONLY	18	0.43	1	•
TORSION ABOUT Y	17*	0.39	22*	1.551
2ND COUPLED BEND. (+X, -Z)	19	0.85	21	1.493
2ND COUPLED BEND. (+X,+Z)	21	0.98	23	1.70

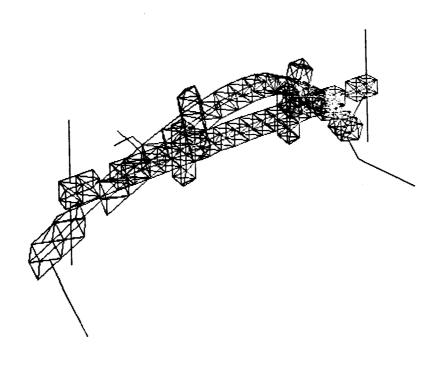
*SEE MODE SHAPE PLOTS.

Configuration A
9 foot bay size
mode # 9, freq. = 0.29 Hz

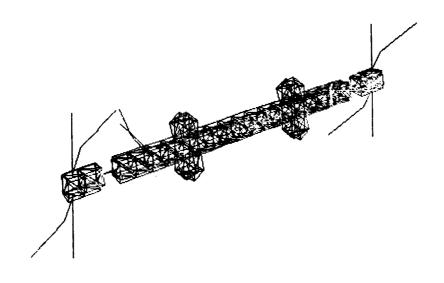


Configuration A

5 meter bay size
mode # 17, freq. = 0.60 Hz



Configuration A
9 foot bay size
mode # 17, freq. = 0.39 Hz



Configuration A

5 meter bay size
mode # 22, freq. = 1.55 Hz

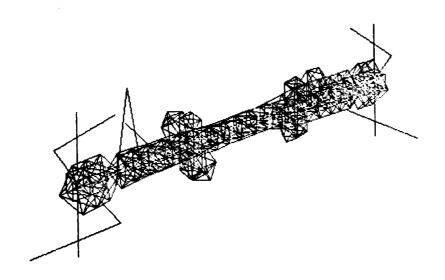


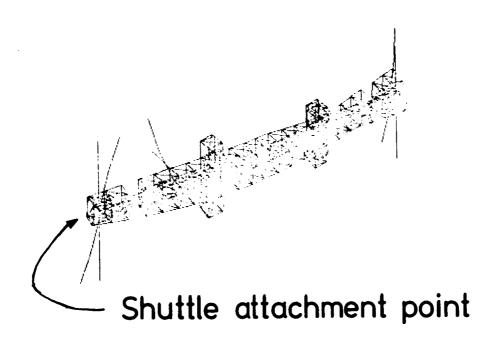
TABLE A-3: CONFIGURATION A BOOM W/PV, W/SHUTTLE

	9 F00T	1	5 METER	ER
MODE DESCRIPTION	MODE NUMBER(S)	FREQ. (HZ) MODE	MODE NUMBER(S)	FREQ. (HZ)
RIGID BODY	1-6	0.0	1-6	0.0
APPENDAGE MODES	7-9 12-18	$0.17-0.21 \\ 0.35-0.37$	7-17 22-23	$\begin{array}{c} 0.21 - 0.37 \\ 1.33 - 1.33 \end{array}$
IST BENDING (Z)	10*	0.24	18*	0.44
IST BENDING (X)	11	0.28	20	0.75
TORSION ABOUT Y	19*	0.43	19*	0.55
2ND BENDING (X)	21	0.65	21	1.07
2ND TORSION ABOUT Y	22	0.92	24	1.63
2ND BENDING (Z)	24	1.17	26	1.98
COUPLED BENDING AND TORSION	23	0.99	25	1.70

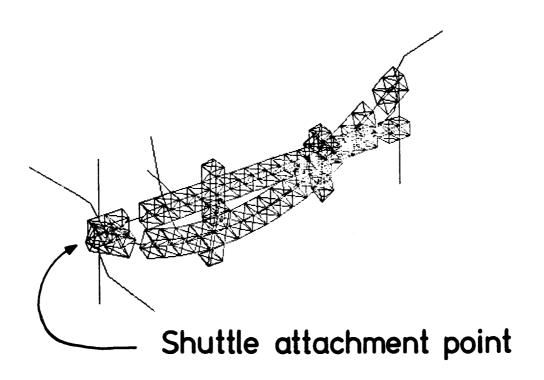
*SEE MODE SHAPE PLOTS.

Configuration A w/shuttle 9 foot bay size mode # 10, freq. = 0.24 Hz

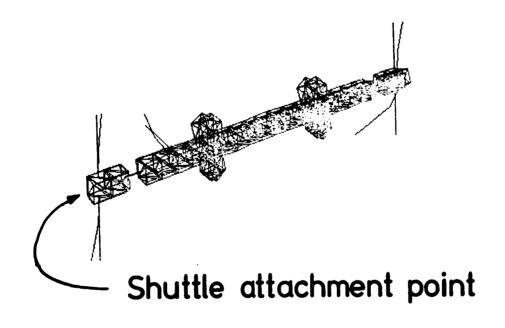
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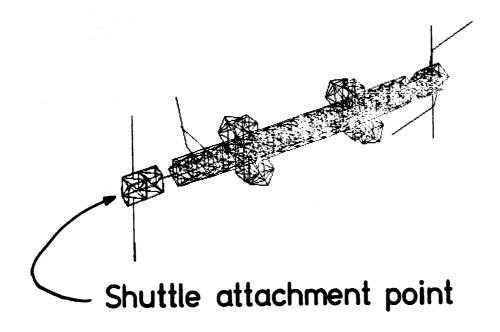
Configuration A w/shuttle 5 meter bay size mode # 18, freq. = 0.44 Hz



Configuration A w/shuttle 9 foot bay size mode # 19, freq. = 0.43 Hz



Configuration A w/shuttle 5 meter bay size mode # 19, freq. = 0.55 Hz



APPENDIX B

Configuration B : Boom with Photo-voltaic & US Modules

- 1. Table B-1 : Mass properties
- 2. Table B-2: List of frequencies for Configuration B
- 3. Figure B-1 : Minimum gain margin Bode plots
- 4. Selected mode shapes

Table B-1 : Mass Properties for Configuration B (Boom with PV and US Modules)

Property	Value
Total Weight (1bf)	2.09 × 10**5
X c.g. (in)	20.0
Y c.g. (in)	 -66.0
 Z c.g. (in)	-172.0
 Ixx (in-1bf-s**2)	1.36 × 10**11
 Ixy (in-1bf-s**2) 	 -2.66 × 10**9
 	1.46 × 10**11
 	 -1.28 × 10**9
 Ixz (in-1bf-s**2)	2.04 × 10**9
 	1.40 × 10**11

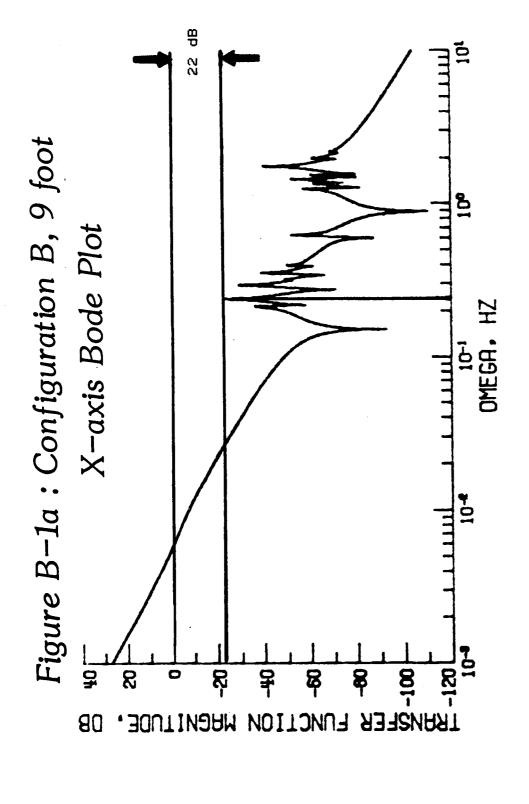
Notes: 1. C.G. measured from middle of center bay

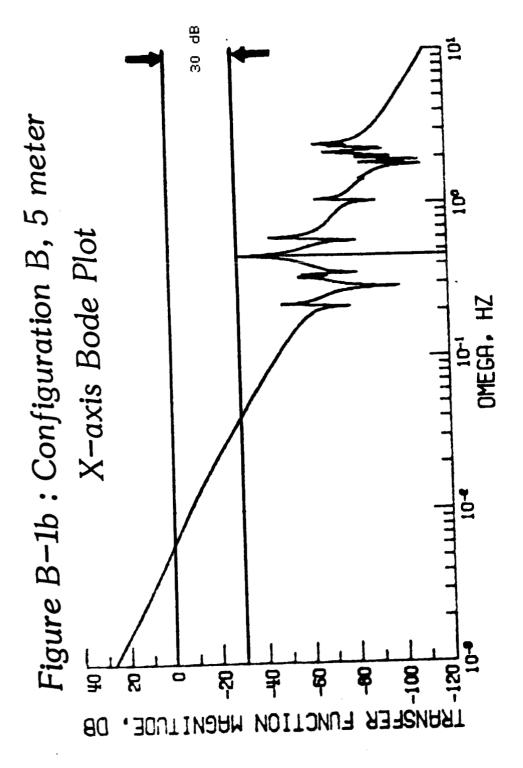
2. Inertias taken about C.G.

TABLE B-2: CONFIGURATION B BOOM W/PV AND U.S. MODULES

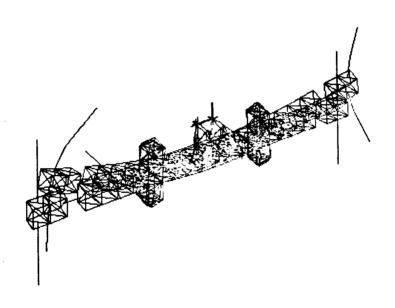
L	001		5 METER	ER
	9 5001			
10DE	MODE NUMBER(S)	FREQ. (HZ)	FREQ. (HZ) MODE NUMBER(S)	FREG. (HZ)
	1-6	0.0	1-6	0.0
	7-0	0.21-0.22	7-16	0.21 -0.36
11	11-18	0.32-0.63	20-21	1.30 -1.32
	*6	0.30	18	94.0
	10	0.24	17*	09.0
	PI			
	19	0.63	19	1.06
	20	0.83	22	1.44
		1 06	73*	1.76
	_17.	1.00		
	22	1.23	24	1.84

* SEE MODE SHAPE PLOTS.

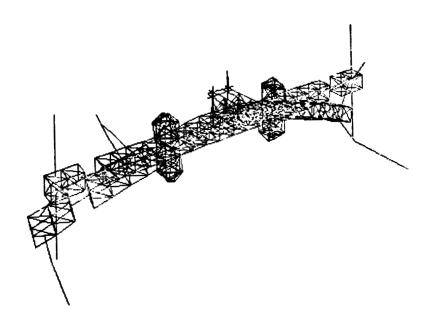




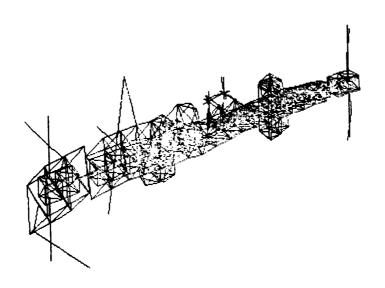
Configuration B 9 foot bay size mode # 9, freq. = 0.24 Hz



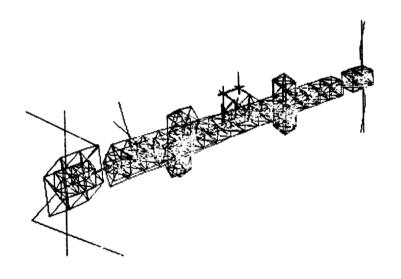
Configuration B
5 meter bay size
mode # 17, freq. = 0.46 Hz



Configuration B
9 foot bay size
mode # 21, freq. = 1.06 Hz



Configuration B
5 meter bay size
mode # 23, freq. = 1.76 Hz



APPENDIX C

Configuration C : Boom with Photo-voltaic, Solar Dynamic & US Modules

- 1. Table C-1 : Mass properties
- 2. Table C-2 : List of frequencies for Configuration C
- 3. Figure C-1: Minimum gain margin Bode plots
- 4. Selected mode shapes

Table C-1 : Mass Properties for Configuration C (Boom with PV, SD and US Modules)

Property	Value	
Total Weight (1bf)	 2.51 × 10**5 	
X c.g. (in)	15.0 	
Y c.g. (in)	 -72.0 	
Z c.g. (in)	 -123.0 	
Ixx (in-1bf-s**2)	 4.82 × 10**11	
 Ixy (in-1bf-s**2) 	 -5.63 × 10**9 	
 	 1.95 × 10**11 	
 	 -1.40 × 10**9 	
 Ixz (in-1bf-s**2) 	 2.80 × 10**9 	
 	 4.81 × 10**11 	

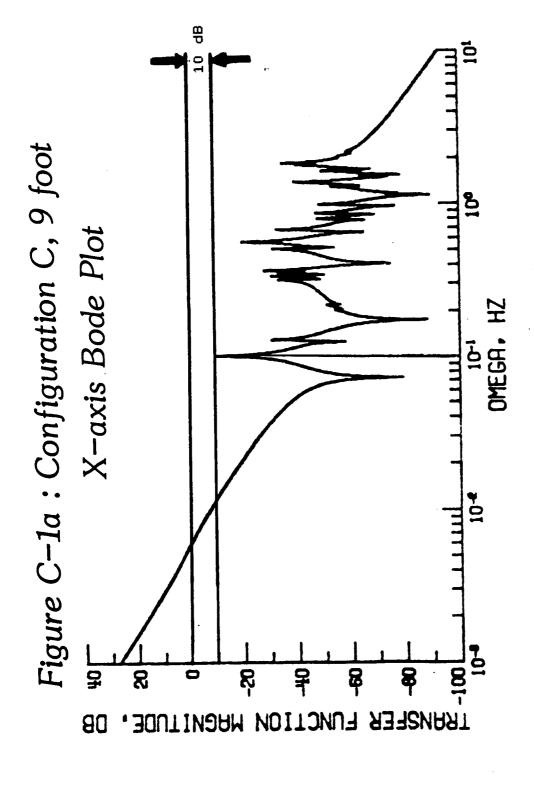
Notes: 1. C.G. measured from middle of center bay

2. Inertias taken about C.G.

TABLE C-2: CONFIGURATION C BOOM W/PV, SD, U.S. MODULES

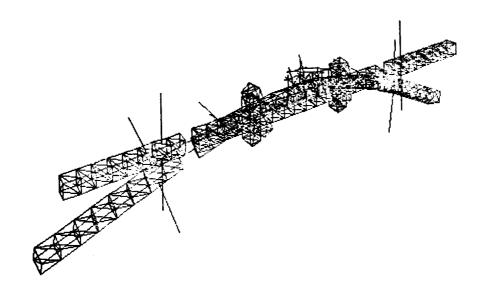
	9 F00T	_	5 METER	ER
MODE DESCRIPTION	MODE NUMBER(S)	FREQ. (HZ)	FREQ. (HZ) MODE NUMBER(S)	FREQ. (HZ)
RIGID BODY	1-6	0.0	1-6	0.0
APPENDAGE MODES	9-22	0.21-0.51	9-21	0.21-0.50
COUPLED BENDING (+X,-Z)	7*	0.10	7*	0.18
COUPLED BENDING (+X,+Z)	&	0.13	8	0.20
2ND BENDING (+X,+Z)	23	0.51	22	0.57
PORT AND STARBOARD TORSION	25*	69.0	23*	0.81
2ND BENDING (+X,-Z)	24	0.57	24	0.95
COUPLED TORSION AND BENDING	27	0.88	25	1.06

*SEE MODE SHAPE PLOTS.

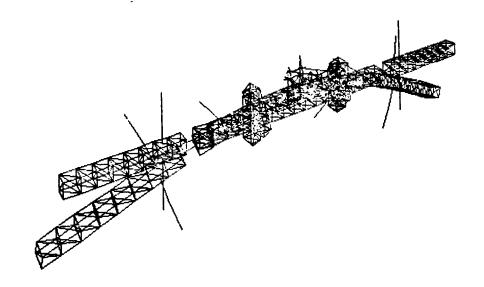


21 dB Figure C-1b: Configuration C, 5 meter X-axis Bode Plot OMEGA. HZ TRANSFER B B FUNCTION MAGNITUDE,

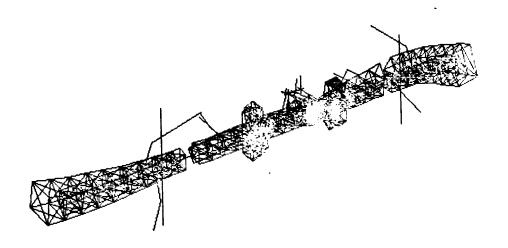
Configuration C 9 foot bay size mode # 7, freq. = 0.10 Hz



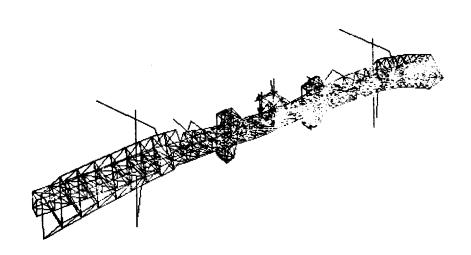
Configuration C 5 meter bay size mode # 7, freq. = 0.18 Hz



Configuration C 9 foot bay size mode # 25, freq. = 0.69 Hz



Configuration C 5 meter bay size mode # 23, freq. = 0.82 Hz



APPENDIX D

Configuration D : Boom with Photo-voltaic, Solar Dynamic, US and International Modules

- 1. Table D-1 : Mass properties
- 2. Table D-2: List of frequencies for Configuration D
- 3. Figure D-1 : Minimum gain margin Bode plots
- 4. Selected mode shapes

Table D-1 : Mass Properties for Configuration D (Boom ω/PV , SD, US and Inter. Modules)

Property	Value
Total Weight (1bf)	3.67 X 10**5
X c.g. (in)	-18.0
Y c.g. (in)	-91.0
Z c.g. (in)	 -173.0
Ixx (in-1bf-s**2)	4.86 × 10**11
Ixy (in-lbf-s**2)	3.56 × 10**9
Iyy (in-lbf-s**2)	 3.73 × 10**11
Iyz (in-lbf-s**2)	 5.92 × 10**9
Ixz (in-lbf-s**2)	 3.57 × 10**9
Izz (in-lbf-s**2)	 5.19 × 10**11

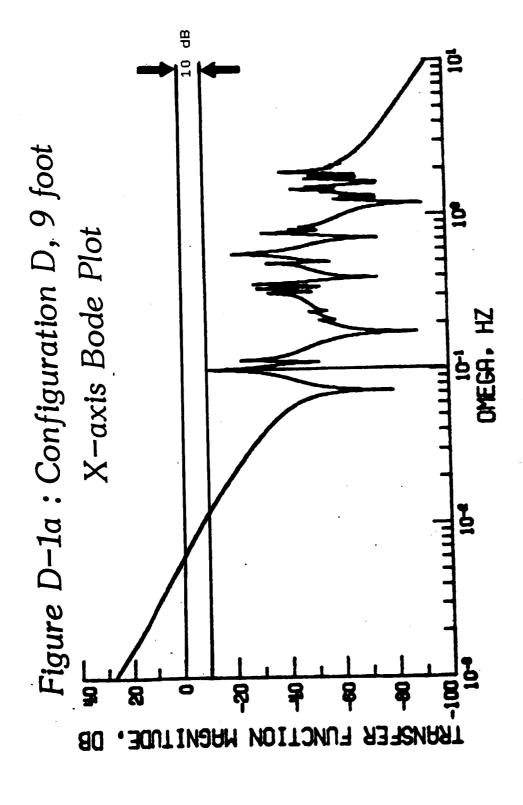
Notes: 1. C.G. measured from middle of center bay

2. Inertias taken about C.G.

TABLE D-2: CONFIGURATION D BOOM W/PV, SD, U.S. AND INT. MODULES

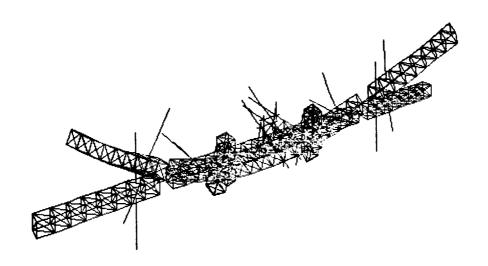
	9 F00T		5 METER	ER
MODE DESCRIPTION	MODE NUMBER(S)	FREQ. (HZ)	(HZ) MODE NUMBER(S)	FREQ. (HZ)
RIGID BODY	1-6	0.0	1-6	0.0
APPENDAGE MODES	9-12 14-21	$\begin{array}{c} 0.21 - 0.21 \\ 0.32 - 0.35 \end{array}$	9-20 23-24	$0.21-0.35 \\ 0.77-0.86$
COUPLED BENDING (+X,-Z)	7*	0.10	7*	0.17
COUPLED BENDING (+X,+Z)	8	0.12	8	0.20
TORSION ABOUT Y	13*	0.24	21*	07.0
2ND COUPLED BENDING (+X, -Z)	22	0.36	22	0.56
ZND COUPLED BENDING (+X,+Z)	24	0.57	25	0.95

* SEE MODE SHAPE PLOTS.



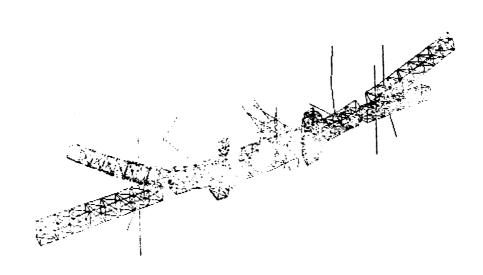
21 dB Figure D-1b: Configuration D, 5 meter X-axis Bode Plot 10-1 OMEGA. HZ TRANSFER FUNCTION MAGNITUDE.

Configuration D
9 foot bay size
mode # 7, freq. = 0.10 Hz

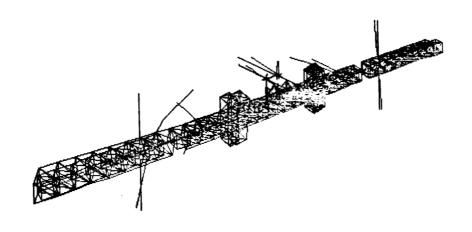


Configuration D 5 meter bay size mode # 7, freq. = 0.17 Hz

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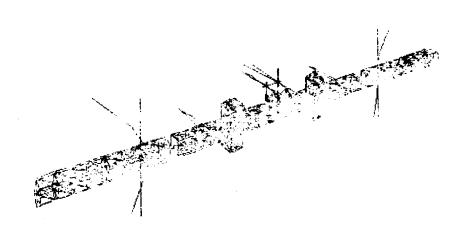


Configuration D
9 foot bay size
mode # 13, freq. = 0.24 Hz



Configuration D 5 meter bay size mode # 21, freq. = 0.40 Hz

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APPENDIX E

Configuration E : Reference Dual Keel

- 1. Table E-1 : Mass properties
- 2. Table E-2: List of frequencies for Configuration E
- 3. Figure E-1 : Minimum gain margin Bode plots
- 4. Selected mode shapes

Table E-1 : Mass Properties for Configuration E (Reference Dual Keel)

Property	Value
Total Weight (1bf)	4.96 × 10**5
X c.g. (in)	-141.0
 Y c.g. (in)	-109.0
 Z c.g. (in) 	-180.0
 Ixx (in-lbf-s**2)	8.14 × 10**11
 	3.33 X 10**9
 	3.87 × 10**11
	8.71 × 10**9
 Ixz (in-1bf-s**2)	5.52 × 10**9
 Izz (in-1bf-s**2)	5.30 × 10**11

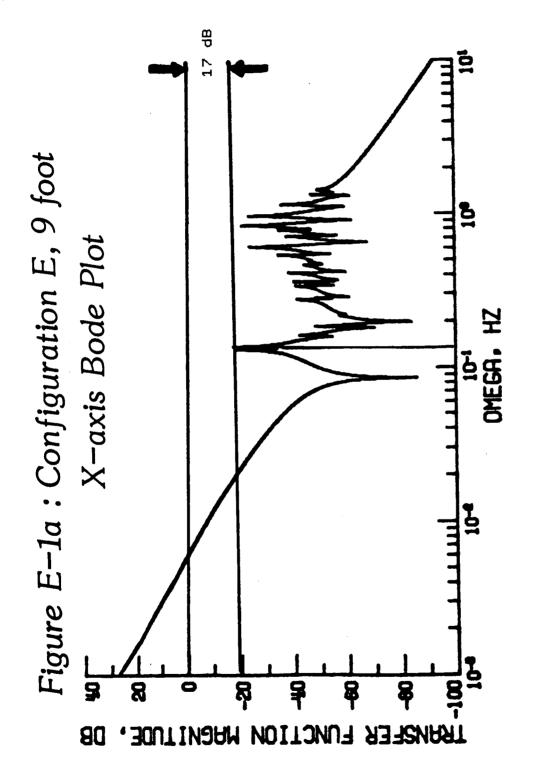
Notes: 1. C.G. measured from middle of center bay

2. Inertias taken about C.G.

TABLE E-2: CONFIGURATION E REFERENCE DUAL KEEL

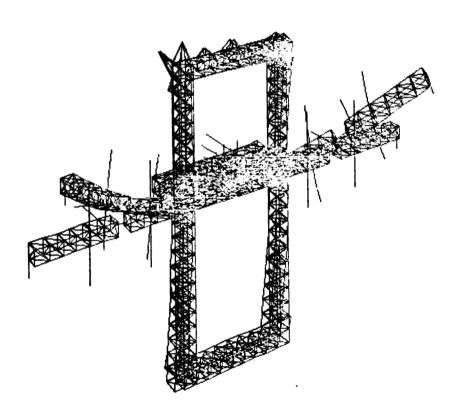
	9 F001		5 METER	ER
MODE DESCRIPTION	MODE NUMBER(S)	1	FREQ. (HZ) MODE NUMBER(S)	FREQ. (HZ)
RIGID BODY	1-6	0.0	1-6	0.0
APPENDAGE MODES	13-21	0.28-0.29	9-17 22-34	0.28-0.29
TRANS. BOOM BEND. & TORSION	7*	0.13	7*	0.22
TRANS. BOOM BEND. & TORSION	**	0.14	* &	0.23
BOOM BEND., UPPER KEEL BEND.	6	0.16	1	ı
BOOM BEND., LOWER KEEL BEND.	l	1	18	0.31
UPPER AND LOWER KEEL BEND.	10,11	0.19,0.21	19,20	0.33,0.36
KEEL TWISTING	12*	0.22	21*	0.39
PORT KEEL BENDING	22	0.34	35	0.58

*SEE MODE SHAPE PLOTS.



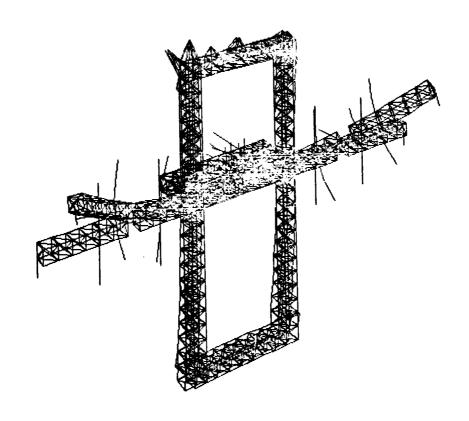
26 dB Figure E-1b : Configuration E, 5 meter X-axis Bode Plot 10-1 OMEGA, HZ TRANSFER FUNCTION MAGNITUDE.

Configuration E
9 foot bay size
mode # 7, freq. = 0.13 Hz

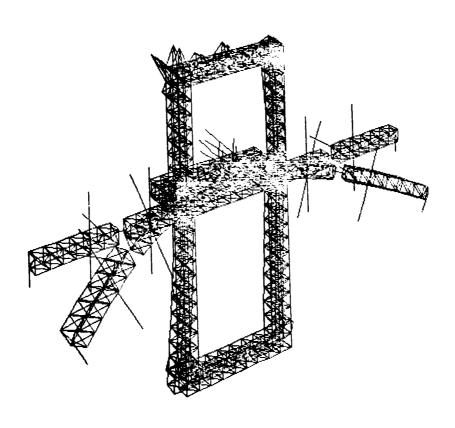


Configuration E

5 meter bay size
mode # 7, freq. = 0.22 Hz

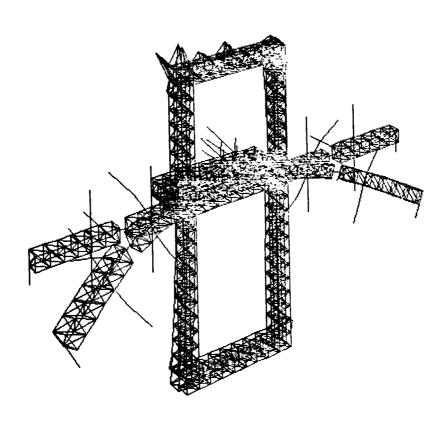


Configuration E 9 foot bay size mode # 8, freq. = 0.14 Hz



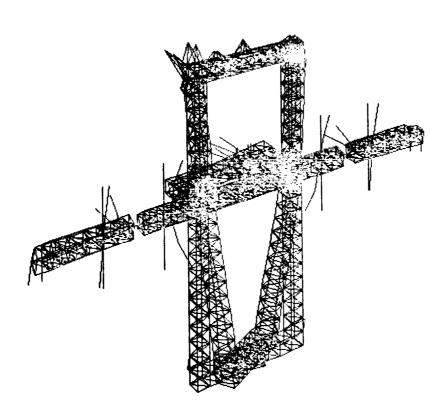
Configuration E

5 meter bay size
mode # 8, freq. = 0.23 Hz



Configuration E 9 foot bay size mode # 12, freq. = 0.22 Hz

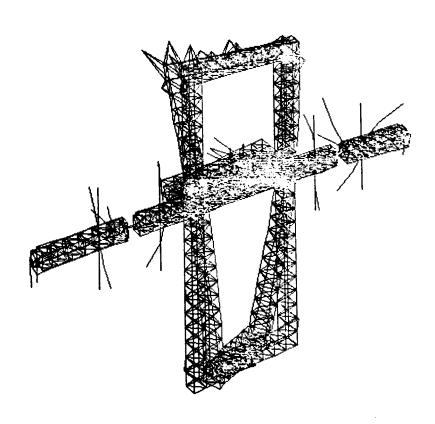
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Configuration E

5 meter bay size
mode # 21, freq. = 0.39 Hz

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Standard Bibliographic Page

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16. Abstract				
A study was performed to determ teristics of critical Space State capability during buildup from capability reference station. examined thus determining the distics of the system as the state a mature, dual keel, operate and 5 meter truss bay sizes were stable; however, the 5 meter to bility characteristics.	ation con initial Five con changes tation pro ions capa	figurations featuser support the figurations were hat are likely gresses from a bility reference igated. All contracts	turing early rough the or selected to occur in single boom to station.	y manned perations and were the character- structure Both 9 foot s analyzed were
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